



#### **IMPORTANT NOTES**

- Always work your way from left to right, bottom to top.
- This siding offers good protection against elements, but it is not completly waterproof. Proper wall preparation must be done to prevent water infiltration. Walls should be protected with a minimum of a standard Water-Resistive Barrier (WRB) such as Tyvek®, prior to siding installation.
- Use stainless steel screws #8 x 1-1/2" every 16" (40.64 cm) minimum for planks and starter strip.
- Use color matching Stainless Steel #7 x 1-5/8" Trim-Head screws at every 16" (40.64 cm) cm minimum for corner trim and J-Trim. See page 6 for color match recommendations.
- Screw completely through the holes on the planks and starter strip. Be careful not to overtighten screws.
- Touch-up cut ends of planks and accessories with appropriate marker. See page 6 for recommendations.
- Expansion and contraction: the more the product is fastened into the wall structure, the less it is likely to move.

### **INSTALLATION STEPS**



#### 1. STARTER STRIP

Install the starter strip as shown. Make sure to leave a 2.5" (6.35 cm) space at each end of the wall for the installation planks.

Leave a 1.75" (4.44 cm) space between the end of the starter strip and an exterior corner.

Make sure the starter strip is level.



#### 2. FASTENING THE PLANKS

The planks must be well inserted all the way before fastening. Do not use excessive force.

Leave a 2.5" (6.35 cm) space at both ends of the wall for the installation of the J-Trim, and 1.75" (4.44 cm) at the end of an exterior corner.

Use stainless steel screws #8  $\times$  1-1/2" (3.8 cm) at every 16" (40.64 cm) or less.



#### 3. ADJACENT PLANKS

Adjacent planks should be installed with scarf joints. Cut each plank at 45° and touch up ends with recommended touch-up pen (see page 6).

Each planks should be fastened with two screws at joint.

Required spacing between planks and accessories:

3/16'' (4,7 mm)	0 °C-10 °C	-	(32 °F-50 °F)
1/16'' (1,5 mm)	10 °C-25 °C	-	(50 °F-77 °F)
0'' (0 mm)	> 25 °C	-	(> 77 °F)

S-Cell Siding must be installed above freezing point in order to maintain warranty.

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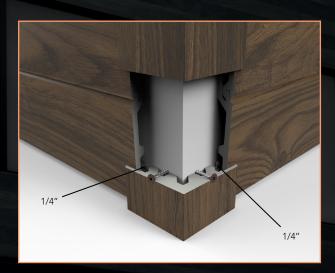


#### 4. J-TRIM

The distance between the J-Trim and the planks should be 1/4" (6.35 mm).

Refer to step #3 for required spacing between two adjacent J-Trims.

Use recommended fasteners every 16" (40.64 cm) (SEE IMORTANT NOTES).

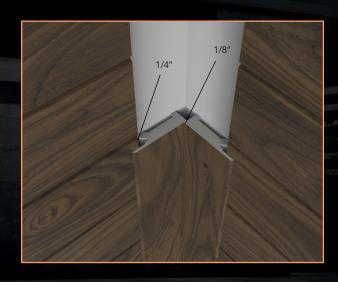


#### 5. OUTSIDE CORNER

The distance between the outside corner and the planks should be 1/4" (6.35 mm).

Refer to step #3 for required spacing between two adjacent Outside Corners.

Use recommended fasteners every 16" (40.64 cm) (SEE IMORTANT NOTES).



#### **6. INSIDE CORNER**

To make an inside corner, finish the first wall with a J-Trim and start the adjacent wall with another J-Trim. The second J-Trim should overlap the first one by 1/8" (3.2 mm).

Keep a 1/4" (6.35 mm) gap between the trims and the planks.

Refer to step #3 for required spacing between two adjacent Outside Corners.

Use recommended fasteners every 16" (40.64 cm) (SEE IMORTANT NOTES).

# **INSTALLATION STEPS**



### 7. LAST ROW

On the last row use a J-Trim as shown.

If the last plank must be ripped, use a 3/8" (1 cm) shim under the plank before fastening the J-Trim.



#### 8. WINDOWS AND DOORS

For a window or a door, simply use a J-Trim as shown.

#### 9. VERTICAL INSTALLATION

Installation of PVC siding can be done vertically. In that case, use a Starter-Strip at 2.5" (6.35 cm) from end of wall for J-Trim and 1.75" (4.44 cm) for corner. Proceed installation following instructions 2 to 8.





## **TOUCH-UP PENS AND SCREWS**

Touch-up pens supplied exclusively by Dizal should be used on planks and accessories when installing Cellular Composite Siding. Apply color-matching paint when using butt-joints and scarf-joints, and to touch-up any scratches on finished surface.

Installation of accessories (J-Trim, Corner) must be done by fastening with appropriate color-matching screw. See chart below for recommended colors.

Diza	al PVC Colors	Screw Color V-SC	Touch-up pen colors	
101-01	CUMARU Variegated Light	04	06	
101-02	CUMARU Variegated Dark	07	08	
105-01	IPE Variegated Light	04	11	
105-03	IPE Variegated Cognac	05	07	
106-01	BARN WOOD Natural	09	15	
106-02	BARN WOOD Light Grey	09	15	
106-04	BARN WOOD Variegated	09	15	
107-01	LACEWOOD Natural	05	06	
109-02	CHERRY WOOD Honey	04	08	
109-03	CHERRY WOOD Chocolat	06	09	
109-04	CHERRY WOOD Dark Grey	10	13	
109-05	CHERRY WOOD Dark Brown	06	09	
209-06	CHERRY WOOD Caramel	03	06	
110-01	WHITE ASH Medium Brown	04	03	
110-03	WHITE ASH Brown	07	08	
113-01	AMAZAQUE Brown	07	08	
113-02	AMAZAQUE Charcoal	10	14	
113-03	AMAZAQUE Light	04	02	
113-04	AMAZAQUE Caramel	06	09	
113-05	AMAZAQUE White	11	15	
114-01	WHITE OAK Charcoal	10	13	
114-03	WHITE OAK Brown Charcoal	08	10	
116-01	TULIPWOOD Chocolat	06	07	
123-01	PLANTATION TEAK Natural	02	01	
123-05	PLANTATION TEAK Cognac	03	05	
124-04	BURMA TEAK Weathered	09	15	
124-05	BURMA TEAK Honey	02	03	
124-06	BURMA TEAK Caramel	03	06	
130-01	CEDAR Orange	02	05	
130-02	CEDAR Honey	04	03	
130-03	CEDAR Rust	05	03	
226-01	OLD PINE Variegated Grey	10	14	
227-01	OLD PINE Variegated Burgundy	07	12	
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