



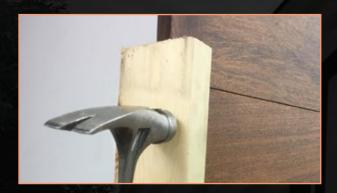
# **INSTALLATION STEPS**



### 1. IMPORTANT NOTES

Use stainless steel screws #8 x 1.5" every 16".

Aluminum undergoes expansion and contraction due to temperature variation. Do not screw completely. Keep 1/16" and screw in the center of the slot.



Always use a piece of wood to "snap" the cap on the base of the accessories. A protection must be used between the aluminum and the wood not to damage the texture.



When installing the siding on steel bars (Z-Bar), there must be a membrane on the Z-Bar so that the aluminum is not in contact with the steel.



When cutting siding and accessories, always use a compound miter saw or small table saw equipped with 80T - 100T non-ferrous metal cutting blade.

Use appropriate eye and ear protection when cutting metal siding.



# 2. TO START

Install the base of the J-Trim, base of the H-Trim and base of the outside corner first.

Screw through the base every 16".

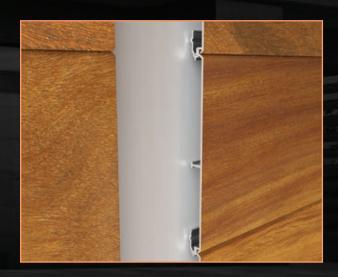


### 3. STARTER STRIP

Install the starter strip as shown and keep 3/16" on both ends for expansion and contraction (see image above).

Make sure the starter strip is leveled.

When installing planks vertically, replace the starter strip with J-Trim.



# 4. PLANKS

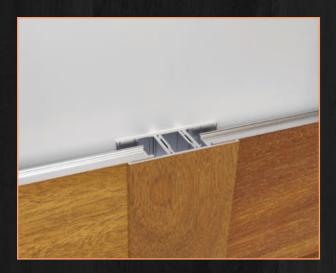
The planks must be inserted all the way before screwing.

# INSTALLATION STEPS



# 5. J-TRIM

Keep 3/16" between the trim and the plank to allow expansion and contraction.



# 6. H-TRIM

Keep 3/16" between the trim and the plank to allow expansion and contraction.



# 7. OUTSIDE CORNER (OSC)

Keep 3/16" between the outside corner and the plank to allow expansion and contraction.



# 8. INSIDE CORNER

To make an inside corner, finish the first wall with J-Trim 1 ¾" and start the adjacent wall with J-Trim 1".

Keep 3/16" between the trims and the planks to allow expansion and contraction.



### 9. LAST ROW

On the last row use J-Trim 1" or J-Trim 1  $\frac{3}{4}$ " as shown.

Install a small 3/8" thick spacer between J-Trim base and plank to avoid movement on the last row.

Keep 3/16" from the "snap wall" and on both ends of the plank for expansion and contraction.



#### 10. WINDOW

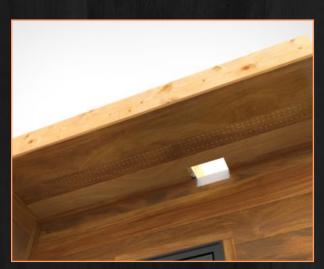
For a window or a door, simply use J-Trim 1" or J-Trim 1  $\frac{3}{4}$ " as shown.



### 11. ADJACENT PLANKS

It is possible to install two planks without using an H-Trim. In that case, start by cutting ends of both planks to assure a clean 90 ° cut. Lock both ends at the junction by screwing tightly through the aluminum. Screw remaining of plank every 16" using the slots.

Installing more than two consecutive planks requires an H-Trim (Step 6), in order to allow for the expansion and contraction of the aluminum.



## 12. SOFFIT

The plank can be used as a soffit. The junction from the wall to the soffit is done as an inside corner. (Step 8.)